

Identification	Part-Number		Drawings	Dimensions in mm
	Male insert (M)	Female insert (F)		
Han® HC Modular 250 Crimp terminal 	09 11 001 3021		M	
		09 11 001 3121	F	

Identification	Wire gauge mm ²	Part-Number		Drawings	Dimensions in mm												
		Male contacts (M)	Female contacts (F)														
Crimp contacts* Silver plated 	35 ¹⁾ 50 ²⁾ 70 ³⁾	09 11 000 6127 09 11 000 6128 09 11 000 6129	09 11 000 6227 09 11 000 6228 09 11 000 6229														
PE-Crimp contacts 	35	09 11 000 6104	09 11 000 6204														
Frames, 4 pins for 24 HPR hoods/housings 		09 11 000 9925	09 11 000 9926														
				<table border="1"> <thead> <tr> <th>Wire gauge</th> <th>Tool identification</th> <th>Stripping length</th> </tr> </thead> <tbody> <tr> <td>35 mm²</td> <td>12</td> <td>22 mm</td> </tr> <tr> <td>50 mm²</td> <td>14</td> <td>22 mm</td> </tr> <tr> <td>70 mm²</td> <td>16</td> <td>22 mm</td> </tr> </tbody> </table>	Wire gauge	Tool identification	Stripping length	35 mm ²	12	22 mm	50 mm ²	14	22 mm	70 mm ²	16	22 mm	
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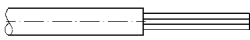
Tools removal from the mating side 		09 99 000 0332			
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* Crimp zone acc. to DIN EN 46 235

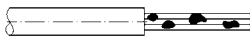
Features

- Crimp termination
- Designed for thick cable insulations
- For crimp dies acc. to DIN 46 235
- For crimping tools with 13 t pressing force

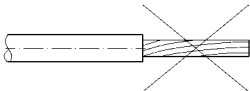
Assembly Details



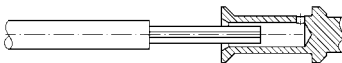
Cut the cable square and strip the insulation



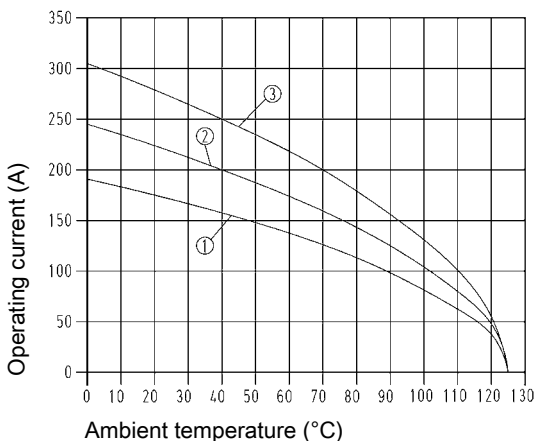
The copper strands must be cleaned from dirt and oxide film



Copper strands must not be twisted



Insert the cable strand completely into the crimp ferrule.
Check insertion via inspection hole



- ① Wire gauge: 35 mm²
- ② Wire gauge: 50 mm²
- ③ Wire gauge: 70 mm²

Technical characteristics

Specifications	DIN EN 60 664-1
	DIN EN 61 984
	EN 50 124-1

Inserts

Electrical data acc. to
DIN EN 61 984

Rated current	250 A
Rated voltage	2000 V
Rated impulse voltage	12 kV
Pollution degree	3

Insulation resistance $\geq 10^{10} \Omega$

Material PC

Limiting temperatures -40 °C ... +125 °C

Flammability acc. to UL 94 V 0

Mechanical working life ≥ 500 mating cycles

Contacts

Power contacts

Material Copper alloy

Surface

- hard-silver plated 3 μm Ag

Contact resistance $\leq 0.3 \text{ m}\Omega$

Crimp terminal

- mm² 35 - 70 mm²

Max. insulation diameter 18 mm

Crimp dies

acc. to DIN 46 235

Pressing force requirement

130 kN

PE contacts

Material Copper alloy

Surface

- hard-silver plated 3 μm Ag

Contact resistance $\leq 0.3 \text{ m}\Omega$

Crimp terminal

- mm² 35 mm²

Crimp dies

acc. to DIN 46 235

Pressing force requirement

130 kN